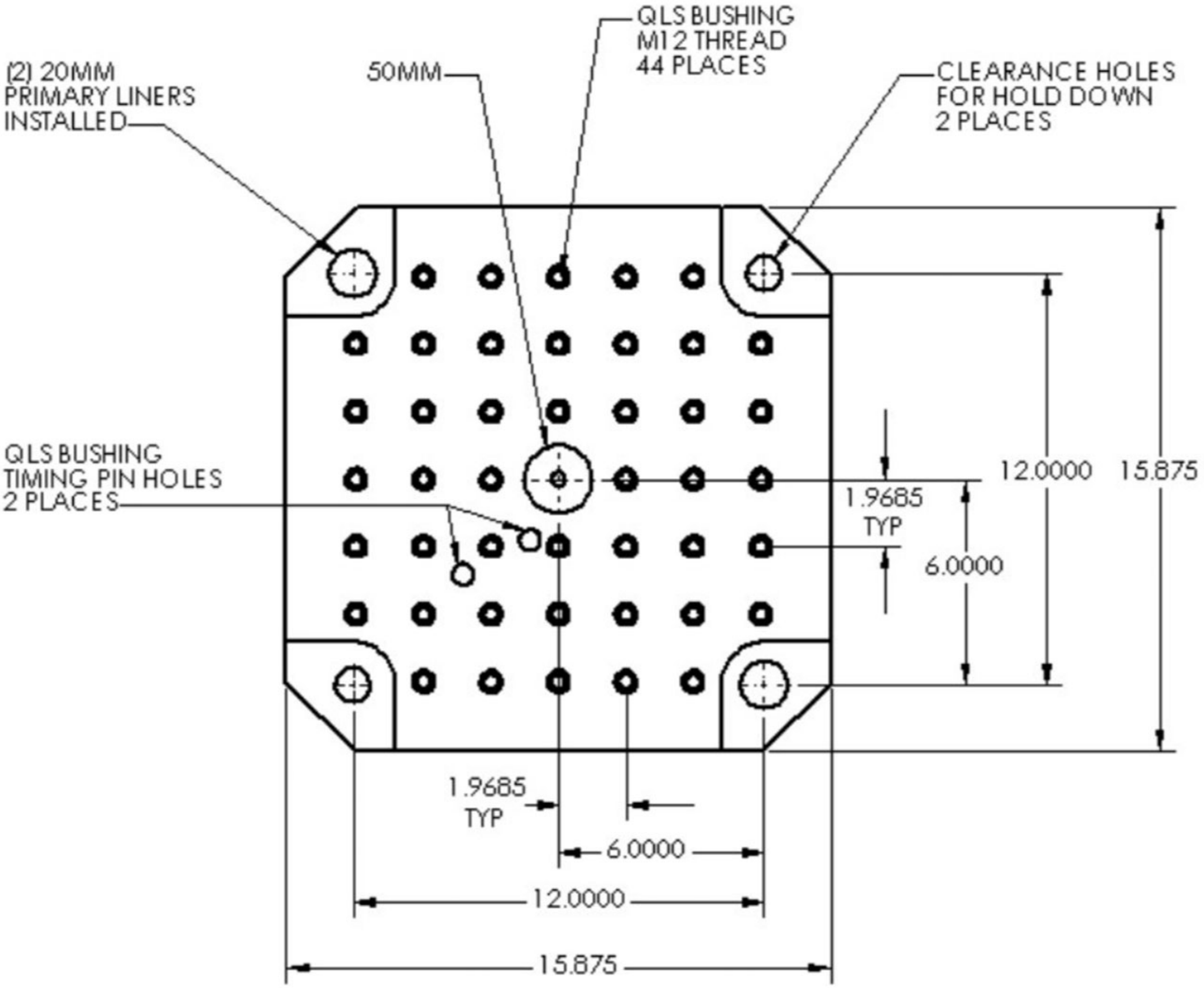
(2) 20MM
PRIMARY LINERS
INSTALLED
50MM
QLS BUSHING
M12 THREAD
44 PLACES
CLEARANCE HOLES
FOR HOLD DOWN
2 PLACES
QLS BUSHING
TIMING PIN HOLES
2 PLACES
1.9685
TYP
6.0000
12.0000
15.875
1.9685
TYP
6.0000
12.0000
15.875