



## 6" (150mm) Production Vise Columns

### Clamping Forces:

Torque		Clamping Force	
ft. lbs	Nm	lbs	kfg
20	27	3,600	1,630
30	41	4,500	2,040
40	54	5,300	2,400
50	68	6,200	2,800
60	81	7,200	3,250
70	95	8,400	3,800
80	108	9,200	4,150
90	122	10,100*	4,550*

\* Recommended Maximum

